



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3290-041

Job Sheet 180866



Part No: D3290-041

Job Qty: 4 ea

Part Name: Replacement Exterior Window For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 7/27/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP B 05.05.25 Added Step 11 KJ/JLM IPP C IPP Rev:D Now on Waterjet 06-06-16 JLM IPP rev E rev C dwg 07.09.28 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Small Fab		SAD 18-07-25
100	Small Fab	4 pcs	7/27/18	7/27/18	0.00	1.72	Small Fab		SAD 18-07-25
170	QC	4 pcs	7/27/18	7/27/18	0.00	0.00	QC5		38
180	Packaging	4 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-1		9-8 DAS
190	QC21-SA	4 Ea	7/27/18	7/27/18	0.00	0.00	QC21	JUL 30 2018	53

Part Op 100 - ***Windows need to be protected at all time*** DEBURR EDGE LIGHTLY*** Assemble as per DWG D3290
Descriptions: VERIFY BY: DATE: Clean D3290-041, wrap in foam wrap and place in plastic wrap
Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue that will lead to any rejections

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2126	Locking Seal (Sold Per Foot)	26 ft (6.5 ea)	90-Start up Operation	5024336
D3290-1	Frame	4 Ea (1 ea)	90-Start up Operation	5071268
D3290-3	Window	4 Ea (1 ea)	90-Start up Operation	5073781

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2126	26	157	0
	D3290-1	4	6	0
	D3290-3	4	4	0

Part Specifications

Specifications could not be found.

Plex 7/17/18 1:00 PM dart.lacelle.linda

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS											
Description Container No: S092792 Part: D3290 - 041 Job No: 180866 Serial No/Batch: S092792 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/17/18		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;"> Water Jet ☐ J. Eng. Coord. ☐ e/Packaging ☐ Supplier ☐ </td> <td style="width: 50%;"> Engineering ☐ Quality ☐ Other ☐ </td> </tr> <tr> <td colspan="2" style="text-align: center;">MRB (QSI042) Approval</td> </tr> <tr> <td colspan="2" style="text-align: center;">Completed By</td> </tr> <tr> <td colspan="2" style="text-align: center;">Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td colspan="2" style="text-align: center;">QC / QA Coordinator Approval</td> </tr> </table>	Water Jet ☐ J. Eng. Coord. ☐ e/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	MRB (QSI042) Approval		Completed By		Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval		
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